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INFORMATION REPORT

REPORT

CD NO.

COUNTRY Hungary

DATE DISTR. 3 February 1953

SUBJECT The Sheet Metal Factory at Borsodnadasd

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(LISTED BELOW)

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SUPPLEMENT TO
REPORT NO.

25X1

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THIS IS UNEVALUATED INFORMATION

2. The Borsodnadas Sheet Metal Factory is the country's only fine-sheet rolling plant and is under the jurisdiction of the Ferrous Metallurgy Department of the Foundries and Machine Industries Ministry. The installation covers an area approximately 300 m. by 100 m. in size and is surrounded by hills, which preclude expansion. The necessary iron and steel ingots for working come from the Metallurgical Works in Ozd /See Encl (A), Point #1, [redacted]. In 1951 the factory employed one thousand to 1500 men.
3. This installation fulfills completely the country's requirements for steel and iron sheets. It finishes black, pickled tin and zinc covered sheets from three mm. down to 1/10 mm. thickness. Approximately five thousand tons of special quality sheet metal material is being smelted in the two electrical furnaces annually. [redacted] about 100 thousand to 150 thousand tons of fine sheet metal are being rolled here annually.

Enclosures: (A) Map ref: Gyöngyöses, Hungary, GSGS 4416, Sheet X-14, (1:100,000).
(B) Memory sketch of the Sheet Metal Factory at Borsodnádásd, Hungary.

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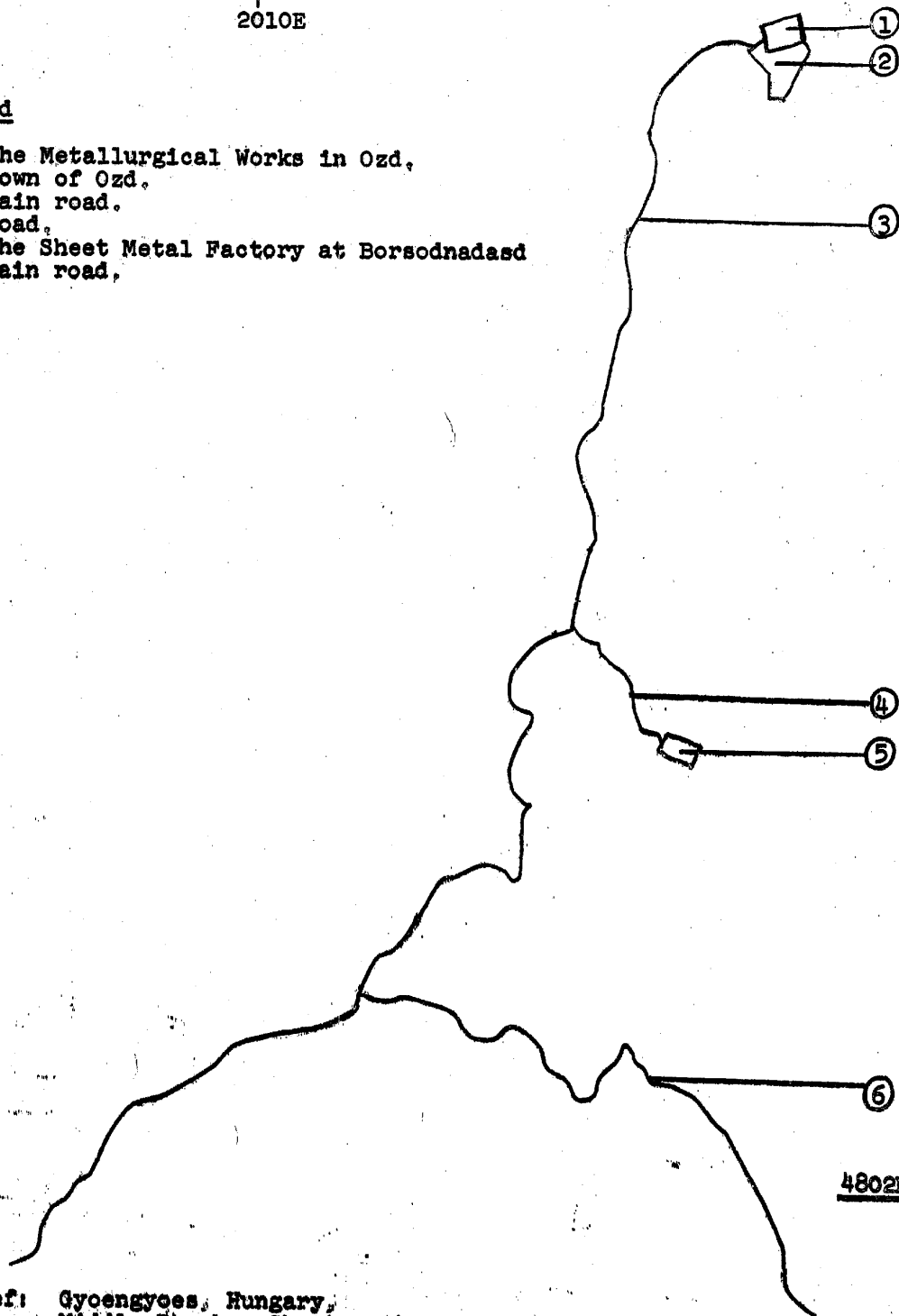
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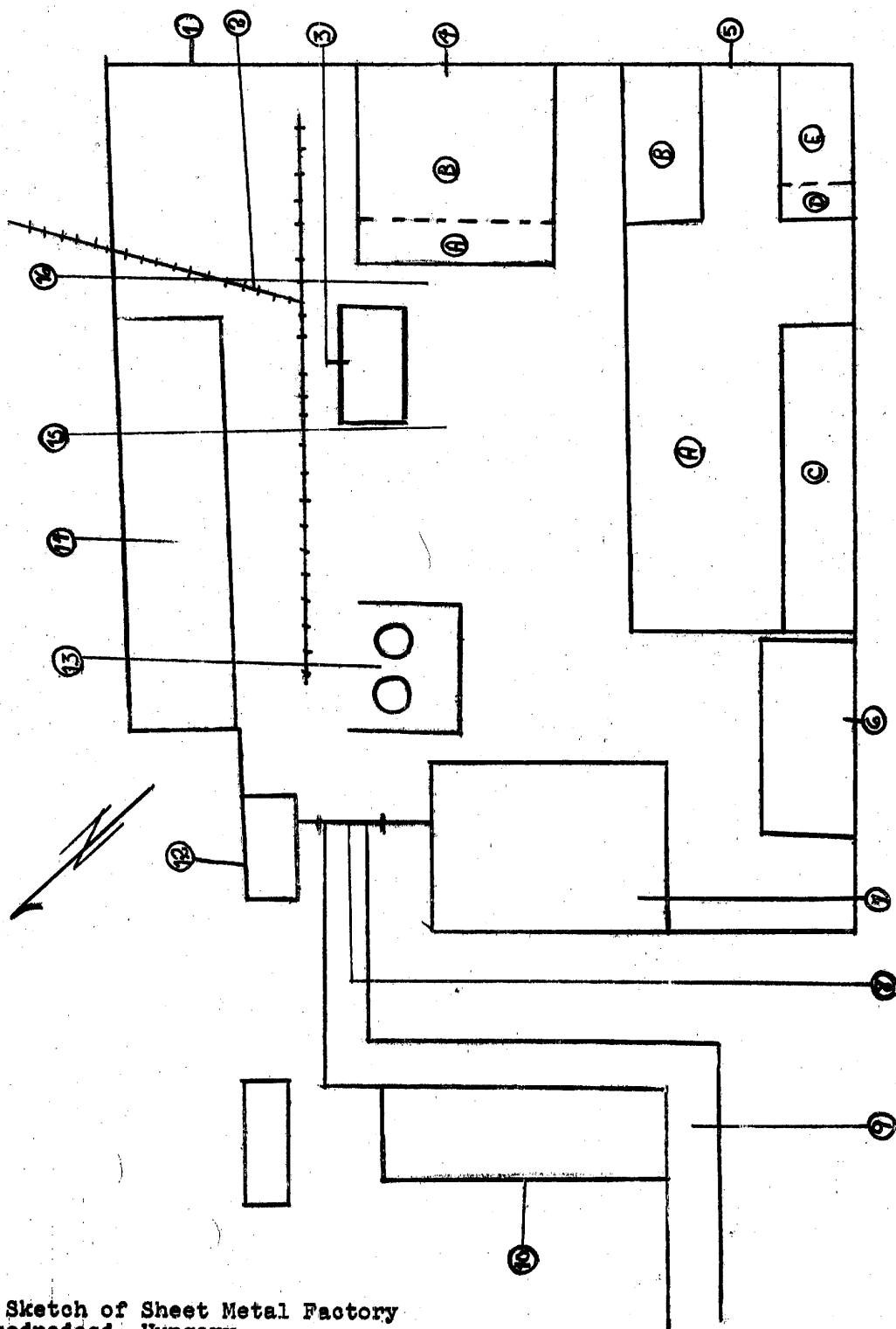
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1. The Metallurgical Works in Ozd,
2. Town of Ozd,
3. Main road,
4. Road,
5. The Sheet Metal Factory at Borsodnadasd
6. Main road,



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Memory Sketch of Sheet Metal Factory
at Borsodnadasd, Hungary

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ENCLOSURE (B)(Cont'd)

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Legend

1. Iron grating fence or concrete wall surrounding installation.
2. Rail tracks. Industrial, narrow gauge, used mainly to supply the Sheet Metal Factory with coal from a nearby mine, called the Wolf's Hole.
3. A press for sheet metal chips. A pressing machine was installed in the open area.
4. Building. Building was approximately 45 by 30 m in size. Located in this building were the Departments of Materials and Products (4A), as well as the Finished Product Warehouse (4B).
- 4A Department of Materials and Products Traffic. No further information.
- 4B Warehouse section. Sheet metals were stored here.
5. The Sheet Roller Building. This building was constructed of brick, stucco covered, single story, approximately 10 m high, 115 m long, and 25 m wide. The roof was presumed to be of metal. There were about 20 rolling machines (with 40 rollers), weight of one thousand to 1200 kg each. Most of the time the rollers installed in Section A were defective. Sheet metal cutting, classifying, packing, and preparation for shipping (about two machines) were processed in Section B. In Section C there were approximately eight annealing furnaces. Section D was the pickling basin. Section E was the softening oven (one large oven could handle 1500 to two thousand kg of sheets at one time).
6. Office building. Building was of brick construction, single story, and approximately 20 by 15 m in size. The roof was presumed to be of metal construction.
7. Office building. Building was of brick construction, two stories high, and approximately 20 by 15 m in size, with a slate or tile covered roof. The offices of the installation's Director and Technical Director were located here.
8. Entrance. Iron gate.
9. Street.
10. House of Culture and mess hall. Brick constructed building, orange stucco covered, two stories high, and approximately 30 by 15 m in size. The gabled roof was tile covered. This building was located approximately 35 m from the building described under 7 (above).
11. Garage building. A brick constructed building about 10 m long, capacity five to six automobiles.
12. Gate house. A brick constructed building approximately five by three m in size. Entrance passes were checked here.
13. Electrical furnaces building. Building constructed of brick, approximately 20 by 20 m. The northern side of the building was open. There were two electrical furnaces, each with a capacity of one and one-half tons. Construction of roof not recalled.
14. Office building and warehouse. This was a new brick building, approximately 40 m by 15 m, two stories high, roof presumed to be flat. Materials necessary for the operation of the installation (such as lubricants, leather belts for machines, tools and other equipment) were kept here.
15. Open area. Ingots arriving at this installation for rolling were stored here.
16. Area of crane ways. No further information.

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